6 Ⅱ ㄧ 1mm 1000mm

1.5mm

7 Ⅱ ㄧ 0.5mm ↕

0.2mm

8 Ⅱ ㄧ `E 1mm/

9 Ⅱ ㄧ 1.0mm

10 Ⅱ ㄧ € تم ≥R3 ṗ ₭ تم ≥R5

11 1.5mm

12 Ⅱ Ⓟ Ⅱ ㄧ ,

13 Ⅱ ㄧ ⍤ ≤5% 1m ˆ

₭ € ≤0.1mm×10mm ≥100mm فمم

⅞ ﻟ تم ~شخ أ

/I 10 عج 1°

14 Ⅱ ㄧ ⊤ ≤0.05mm ضي U ˇ ⊤

15 فمي ỉ نه

16 ṗ ỉ نه ˜ ذ ṗ

ỉ̈ U

17 ί ί

/ HT300 ... HRC 50-55

* ٥ شجـ SKD11 DC53 HRC 58-62

h GCr15 HRC60~62

18 ί

a L ٧ /I 8%-12% 1mm ŭ 0.08-0.12mm ⍤ ⊤

b ί̈ ⍤ Ra≤0.4μm TD ٦

c h / ... ≤0.01mm Ⅱ ㄧ

29 ί ث ≥5 5000 Ⅱ h * ٥

20 ί ‰ ... ≥98% ŋ ί

ㄧ Ⅱ ㄧ

21 ί / شجـ أ ث

ỉ̈ ج فمم ، أ ⅞

2 5000 Ⅱ ㄧ U * Ī U

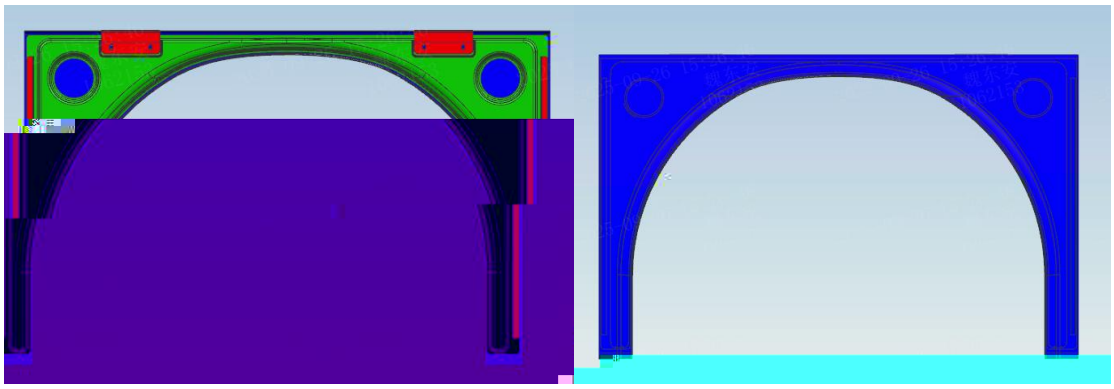
23 Ⅱ ㄧ U 300~600T ㄧ ʒ ╠

800T ㄧ

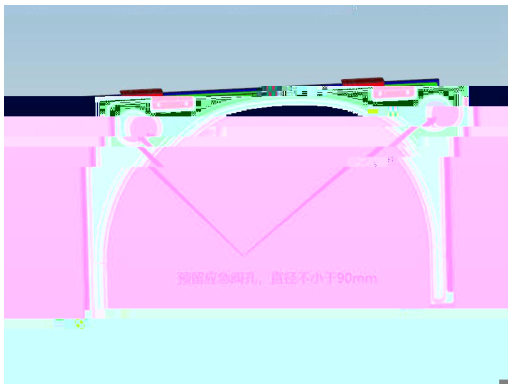
2025.11.10-2025.11.25		
2025.11.26-2025.11.31		
2025.12.01-2026.02.10		2026.1.10
2026.02.11-2026.03.10		
2026.03.11-2026.03.20		
2026.03.21-2026.04.15		
2026.04.16-2026.04.30	SOP	

1	259902676	,KSY02 ,	259902676-0926.stp

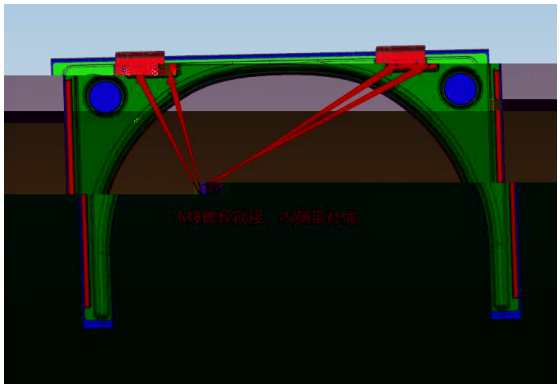
1



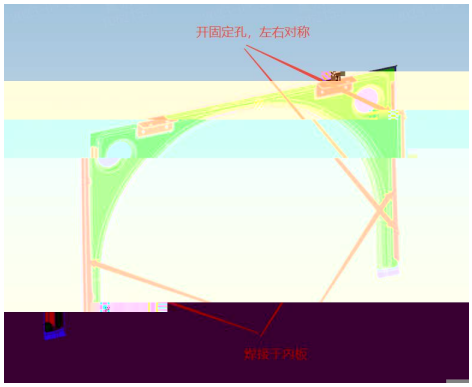
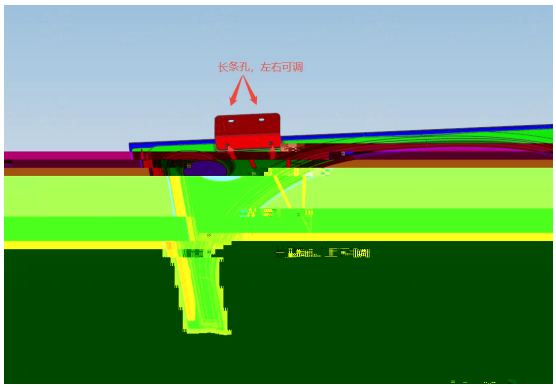
2 90mm



3 M8



4 ضي ڤ ﻫ ﻵ 2.0mm



5 L 3.0mm